



ESGARD

ULTRAGARD 310 HI-SOL ACRYLICURETHANE

DESCRIPTION	<p>UltraGard 310 is a premium quality high solids, high gloss, and low V.O.C. acrylic aliphatic urethane. It is a two component finish coat that yields a hard, smooth surface for industrial and marine environments. Product advantages include:</p> <ol style="list-style-type: none">1. High Gloss Finish2. Low V.O.C.3. Excellent resistance to chipping and scratching.4. Excellent color and gloss retention5. Excellent film durability6. Wide color selection7. Lead and chromate free colors available																		
FIELD OF APPLICATION	<p>UltraGard 310 is used as a finish coat over properly primed surfaces in industrial and marine environments where long term chemical resistance, gloss, and color retention are required. Product applications include:</p> <ol style="list-style-type: none">1. Offshore structures2. Ships, barges, other marine vessels3. Storage tanks4. Pipelines5. Refineries and petrochemical plants6. Heavy equipment7. Industrial machinery8. Pulp and paper mills																		
SERVICE CONDITIONS	<p>UltraGard 310 is not recommended for immersion service. It will withstand continuous dry heat of 250°F (121°C) and intermittent dry heat to 300°F (149°C). The color may change as these limits are approached, but the film will remain intact. Typical chemical resistance is as follow:</p> <table><thead><tr><th><u>Exposure</u></th><th><u>Splash & Spill</u></th><th><u>Fumes</u></th></tr></thead><tbody><tr><td>Acids</td><td>Very Good</td><td>Excellent</td></tr><tr><td>Alkalies</td><td>Very Good</td><td>Excellent</td></tr><tr><td>Solvents</td><td>Very Good</td><td>Excellent</td></tr><tr><td>Salt Water</td><td>Excellent</td><td>Excellent</td></tr><tr><td>Water</td><td>Excellent</td><td>Excellent</td></tr></tbody></table>	<u>Exposure</u>	<u>Splash & Spill</u>	<u>Fumes</u>	Acids	Very Good	Excellent	Alkalies	Very Good	Excellent	Solvents	Very Good	Excellent	Salt Water	Excellent	Excellent	Water	Excellent	Excellent
<u>Exposure</u>	<u>Splash & Spill</u>	<u>Fumes</u>																	
Acids	Very Good	Excellent																	
Alkalies	Very Good	Excellent																	
Solvents	Very Good	Excellent																	
Salt Water	Excellent	Excellent																	
Water	Excellent	Excellent																	

TECHNICAL DATA

TYPE	Acrylic-aliphatic urethane
VOLUME SOLIDS	62% Varies slightly with color.

Manufacturers of Quality Paints and Coatings
Esgard, Inc. . 515 Debonnaire Road Scott, Louisiana 70583 U.S.A.
(337)234-6327 Fax (337) 234-0113 1-800-888-2511

www.esgard.com



V.O.C. As Supplied: 2.95 lb/gal (350 g/l) Varies slightly with color.
 Thinned 10%: 3.34 lb/gal (401 g/l) Varies slightly with color.

DENSITY 9.9 lbs/gal mixed (1.18 kg/l) Varies with color.

COVERAGE (Theoretical) 995 sq ft/gal at 1 mil dry (1.6 mils wet)
 25.9 sq m/l at 25 microns dry (40 microns wet)
 332 sq ft/gal at 3 mils dry (4.8 mils wet)
 8.6 sq m/l at 75 microns dry (121 microns wet)

NOTE: When figuring practical coverage, allow for application losses, surface irregularities, any solvent addition, etc.

RECOMMENDED DRY FILM THICKNESS 2.0 - 3.0 mils (50 - 75 microns). Lighter colors may require more dry film thickness or two coats to achieve optimum hide.

DRY TIME (HOURS) @ 2 MILS DFT 65% R.H	Set To <u>Touch</u>	To <u>Handle</u>	Recoat <u>W / 310</u>	Final <u>Cure</u>
40°F (5°C)	6	20	20	14 Days
60°F (16°C)	4	12	7	7 Days
80°F (27°C)	3	6	3	4 Days
100°F (38°C)	1	3	2	2 Days

SURFACE PREPARATION Thoroughly clean any oil or grease contaminated areas with Esgard Surface Conditioner or a detergent wash followed by a fresh water rinse and allow drying in accordance with SSPC-SP1-82.

SUBSTRATES Apply over clean, dry properly primed or prepared ferrous and galvanized metal, aluminum, and masonry surfaces. For application over aged painted surfaces, dull all glossy areas by sanding or other methods. A test patch is always recommended to test compatibility and adhesion over aged painted surfaces.

APPLICATION Mix – Power mix components separately, then mix 4:1 by volume A:B. Mix completely all of Part A with Part B. Since this product is sensitive to moisture, do not use partial kits. Allow to stand for 15 minutes to thoroughly mix and ingest.

Thin - Thin only as needed up to 10% (typically 5%) by volume to obtain proper consistency. For all spraying, brushing, and rolling use the following:

Above 80°F (27°C)	Esgard Thinner 106
Below 80°F (27°C)	Esgard Thinner 103

Manufacturers of Quality Paints and Coatings
 Esgard, Inc. . 515 Debonnaire Road Scott, Louisiana 70583 U.S.A.
 (337)234-6327 Fax (337) 234-0113 1-800-888-2511

www.esgard.com



NOTE: The use of non-specified thinners may affect application characteristics and product performance.

Spray - Use suitable conventional or airless spray equipment. Flush equipment with Thinner 103 before use. The following has been found adequate:

Conventional - Pressure pot should have an oil/water trap, double regulators, and minimum 3/8" I.D. fluid and air hose. Gun should be a DeVilbiss with a (E) tip and # 78 air cap, or Binks with a #66 set up.

Airless - Use Graco Bulldog 30:1 or equal with Teflon packing with minimum 3/8" I.D. fluid hose. Gun should have a fluid tip size .413 - .517. Fluid tip pressure should be 2300 - 2600 p.s.i.

Brush – Apply UltraGard 310 with a clean quality paint brush.

Roll – Apply UltraGard 310 with a quality short to medium nap roller with phenolic core. A solvent resistant foam roller provides an excellent finish.

Note: Two coats may be necessary to obtain proper film thickness because brushing and rolling tend to push material thinner than required.

POT LIFE
(As Supplied)

<u>TEMPERATURE</u>	<u>HOURS</u>
40°F (5°C)	12
60°F (16°C)	8
80°F (27°C)	6
100°F (38°C)	3
125°F (52°C)	1.5

Pot life ends when viscosity changes and spraying and film build characteristics are impaired.

CLEAN UP

Esgard Thinner 103 or 106. For personal cleanup, use soap and water.

APPLICATION / SERVICE LIMITATIONS

Temperature and Humidity:

	<u>MIN</u>	<u>MAX</u>
Application (Ambient)	40°F (4°C)	130°F (54°C)
Application (Material)	40°F (4°C)	130°F (54°C)
Surface	40°F (4°C)	140°F (63°C)
Humidity	0%	90%
Service		
<u>Non-Immersion Dry</u>		
Continuous	–	250°F (121°C)
Intermittent	–	300°F (149°C)
<u>Immersion</u>	(Not recommended)	
Storage	45°F (7°C)	100°F (38°C)

Manufacturers of Quality Paints and Coatings
Esgard, Inc. . 515 Debonnaire Road Scott, Louisiana 70583 U.S.A.
(337)234-6327 Fax (337) 234-0113 1-800-888-2511

www.esgard.com



DO NOT APPLY when the surface temperature is less than 5°F (3°C) above the dew point. In addition, ambient conditions must remain above the dew point for a minimum of 3 hours following the application of UltraGard 310 Acrylic Aliphatic Urethane to prevent water spots or loss of gloss.

ORDERING INFORMATION

CONTACT # 1-800-888-2511

SHIPPING WEIGHT	<u>1 GAL KIT</u>	<u>5 GAL KIT</u>
UltraGard 310	12.0 lb (5.5 kg)	57.0 lb (26.0 kg)
	<u>1 GAL</u>	<u>5 GAL</u>
Thinner 103	8.5 lb (3.9 kg)	42.0 lb (19.0 kg)
Thinner 106	8.5 lb (3.9 kg)	42.0 lb (19.0 kg)

FLASH POINT	
UltraGard 310 – Part A	60°F (16°C)
UltraGard 310 – Part B	78°F (26°C)
Thinner 103	45°F (7°C)
Thinner 106	105°F (41°C)

COLORS Wide color selection. Custom colors on request.

SHELF LIFE Twelve (12) months from date of shipment. **KEEP AWAY FROM MOISTURE.**

CAUTION **FOR INDUSTRIAL USE ONLY! FLAMMABLE!** Contains petroleum distillates. **DO NOT USE NEAR HEAT, SPARKS, OR FLAMES.** Close container after use.

SAFETY Refer to Material Safety Data Sheet supplied with each order.

FIRST AID Refer to Material Safety Data Sheet supplied with each order.

Manufacturers of Quality Paints and Coatings
Esgard, Inc. . 515 Debonnaire Road Scott, Louisiana 70583 U.S.A.
(337)234-6327 Fax (337) 234-0113 1-800-888-2511

www.esgard.com